TREATY ON INTERNATIONAL COOPERATION IN THE AREA OF PATENTS

PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT ON PATENTABILITY

(Chapter II of the Treaty on International Cooperation in the Area of Patents)

Applicant's or Agent's File Ref. 42 204∴be	FOR FURTHER ACTION	See Form PCT/IPEA/416	
International Application No. PCT/EP2004/009129	International Filing Date (Month/Day/Year) August 13, 2004	Priority Date (Month/Day/Year) August 13, 2003	
International Patent Classification B21B1/46, B21B31/10	ernational Patent Classification (IPC) or National Classification and IPC I B1/46, B21B31/10		
Applicant SMS DEMAG AKTIENGESELLS			

1.	This international preliminary examination report has been prepared by the duly commissioned International Preliminary
	Examining Authority according to Article 35 and is transmitted to the applicant according to Article 36.

- 2. This REPORT consists of a total of 4 pages, including this cover sheet.
- 3. This report is also accompanied by ANNEXES; these comprise
 - a.

 (sent to the applicant and the International Office) a total of 5 pages; these are
 - □ pages of the description, claims, and/or drawings which have been amended and are the basis for this report and/or
 - pages containing rectifications that have been approved by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).
 - pages that replace earlier pages but which, for the reasons given in field No. 1, item 4, and in the supplementary field, in the opinion of this Authority, contain a change that goes beyond the disclosed contents of the international application in the version originally submitted.
 - b.

 (sent only to the International Office): (please specify the type and number of the electronic data carrier(s)), which contain a sequence listing and/or the tables that belong to it, only in computer-readable form, as specified in the supplementary field regarding the sequence listing (see Section 802 of the Administrative Instructions)

4.	This report contains indic	cations relating to the following items:
		Basis of the report
	Field No. II	Priority
	Field No. III	Nonestablishment of opinion with respect to novelty, inventive activity, and commercial viability.
	Field No. IV	Lack of unity of the invention.
	☑ Field No. V	Substantiated determination under Article 35(2) with respect to novelty, inventive activity, and commercial viability; documents and declarations in support of this determination.
	Field No. VI	Certain documents cited
	□ Field No. VII	Certain defects in the international application
	□ Field No. VIII	Certain observations on the international application

Date of submission of the petition:	Date of completion of this report:
November 10, 2004	March 21, 2005
Name and mailing address of the office assigned to perform the preliminary examination: European Patent Office D-80298 Munich Tel: +49 89 2399-0 Tx: 523656 epmu d Fax: +49 89 2399-4465	Authorized Officer: Forciniti, M. Tel: +49 89 2399-7903

INTERNATIONAL PRELIMINARY **EXAMINATION REPORT ON PATENTABILITY**

IAP5 Rec'd PCT/PTO 10 FEB 2006

International File No.: PCT/EP2004/009129

	Fie	ld No. I Basis of the Report			
1.	Wit wh	/ith respect to the language , the report is based on the international application in the language in thich it was submitted unless otherwise indicated under this item.			
כ	The	ne report is based on a translation from the original language into the following language, which is e language of the translation, which was submitted for the following purpose:			
		international search (under Rules 12.3 and 23.1 b))			
□ publication of the international application (under Rule 12.4)			application (under Rule 12.4)		
	□ international preliminary examination (under Rule 55.2 and/or Rule 55.3)				
2.	. With regard to the constituent parts* of the international application, the report is based on (replacement pages which were submitted to the application office in compliance with a request according to Article 14 are considered "originally filed" in the context of this report and are not attached to the report):				
	Sp	ecification, pages:			
	1, 2-3	4-6 3	as originally filed received on January 29, 2005 with letter dated January 27, 2005		
	Cla	aims, Nos.:			
	1-1	13	received on January 29, 2005 with letter dated January 27, 2005		
	Dr	awings, Pages:			
	1/3	3-3/3	as originally filed		
		a sequence listing and/or any acc quence listing.	companying tables – see supplementary field regarding the		
3. □ The amendments have resulted in the cancellation of:		in the cancellation of:			
		□ the description: pages			
		☐ the claims: Nos.			
		☐ the drawings: sheets/figures	· :		
☐ the sequence listing (exact details):			letails):		
□ any tables belonging to the sequence listing (exact details):			equence listing (exact details):		

	•				
4 . □	This report has been prepared as if (some of) the amendments attached to this report and listed below had not been made, since for the reasons specified in the supplementary field they are considered by this Authority to go beyond the disclosure as originally filed (Rule 70.2 c)).				
	□ the description: pages				
	□ the claims: Nos.				
	☐ the drawings: sheets/figures:				
	☐ the sequence listing (exact	t details):			
☐ any tables belonging to the sequence listing (exact details):					
fi	* If Item 4 applie urnished with the c			ll of these pages can be aced".	
Field	No. II Priority				
2. □ Tinvalid	nents were not submitted by the ⊠ Copy of the earlier applica ☐ Translation of the earlier a	e prescribe ation whos application ut conside e purpose	ed deadlir e priority whose pr ration of t		
				icle 35(2) with respect to novelty, inventive eclarations in support of this determination.	
1. De	etermination				
No	ovelty (N)	Yes: No:	Claims Claims	1-13	
Inv	ventive Activity (AI):	Yes: No:	Claims Claims	1-13	
Co	mmercial Viability (CV):	Yes: No:	Claims Claims	1-13	
2. Do	cuments and Declarations (Ru	le 70.7):			
22	e attached page				

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Re Item V.

- 1. The following document is cited in the present office action:
 - **D1**: EP 0 707 908 A (NIPPON STEEL CORP) April 24, 1996 (1996-04-24)
- 2. Claims 1 and 6 are novel (Art. 33(2) PCT):
- 2.1 Document **D1** discloses a method for strip casting with in-line rolling in accordance with the introductory clause of **Claim 1** and a corresponding installation in accordance with the introductory clause of **Claim 6**.
- 2.2 **Method Claim 1** differs with respect to its characterizing clause from Document **D1** in that the work rolls are changed above and below the steel strip during casting and can be laterally extracted from the rolling unit.
- 2.3 **Device Claim 1** differs with respect to its characterizing clause from Document **D1** in that the work rolls can be lifted from the steel strip by lifting devices and laterally extracted.
- The object of Claims 1 and 6 is based on inventive activity (Art. 33(3) PCT):

 Claims 1 and 6 solve the problem of extending the casting cycle or of continuing it
 independently of the rolling operation in a way that is not obvious from an examination of the
 most closely related prior art of Document D1.
- 4. Claims 2 to 5 and 7 to 13 are dependent on Claims 1 and 6, respectively, and thus also satisfy the requirements of the PCT with respect to novelty and inventive activity (Art. 33(2)(3) PCT).
- 5. The object of Claims 1 to 13 is unquestionably commercially viable (Article 33(4) PCT).